



HIGH SPEED BUNDLING AND CASEPACKING IN ONE FOR SIMPLE LINE LAYOUTS

KEY ADVANTAGES

- Pack loop simplification
- Modular design for layout flexibility
- Proven technology with a common infeed
- Continuous motion design
- Superior bundle quality – tightness, graphics registration, seal strength
- Pick & Place case packing design for better product handling and speed
- Simple changeover
- Less change parts
- No module storage or realignment necessary during changeovers – everything stays in place

MAJOR OPTIONS

- 1:4 Integrated laner infeed
- Tray module
- Motorized adjustments with digital feedback and calculated positions for fast initial pack setup, including changeover wizard that provides on-screen instructions during changeover
- Additional bundler options

SPECIFICATIONS

Infeed lanes	4 (5th lane optional) or integrated 1:4 laner)
Roll orientation	Cores up
Bundle dimensions	Length: 10" – 32.50" (254 – 825.5 mm) Width: 7.5" – 26" (190.5 – 660.4 mm) Height: 7" – 15.7" (190.5 - 400 mm)
Film roll dimensions (bundling)	Width: up to 80" (up to 2032 mm) Diameter: up to 40" (up to 1016 mm) Core diameter: 2.75" – 6" (69.9 - 152.4 mm) Film gauge: 1.5 – 3.0 mil (38 - 76 µm)
Seal dimensions (bundling)	Lap width: 1.5" – 2.5" (38 – 64 mm) End seal: 0.313" – 0.375" (8.0 – 9.5 mm)
Case dimensions	<i>(optional tray former)</i> Length: 16" – 30" (406.4 – 762 mm) Width: 9" – 20" (228.6 – 508 mm) Height: 9" – 23" (228.6 – 584.2 mm)
Machine speeds*	Bundles: Up to 25 bundles/min Standard cases: Up to 20 cases/min Small cases: Up to 15 cases/min Optional tray module: Up to 20 trays/min
Changeover times	30-40 min. typically "Good pack to good pack" Step-by-step on-screen instructions

* Speeds listed are those which can be achieved 24/7. Guaranteed machine rate for each package format is determined after review of the actual product by PCMC