



UNLESS OTHERWISE SPECIFIED,
ALL DIMENSIONS ARE IN INCHES.

		TOLERANCES UNLESS OTHERWISE SPECIFIED										MATERIAL		PRINT															
		MILLIMETERS			DECIMAL PLACES			INCHES			TOLERANCES UNLESS OTHERWISE SPECIFIED			DATE		DRAWN BY		DESIGNER		CHECK		APPROVED BY							
		PERPENDICULAR	PARALLELISM	FLATNESS	ALL DIMENSIONS	±0.5	±0.75	±1.0	PERPENDICULAR	PARALLELISM	FLATNESS	ALL DIMENSIONS	±0.005	±0.010	±0.015	TSTRNAD		MZAHN		RLF		APVDO							
		IN MILLIMETERS	IN MILLIMETERS	IN MILLIMETERS	IN MILLIMETERS	IN MILLIMETERS	IN MILLIMETERS	IN MILLIMETERS	IN INCHES	IN INCHES	IN INCHES	IN INCHES	IN INCHES	IN INCHES	IN INCHES	DATE		HYDRA-C PART NUMBER		DRAWING DOCUMENT INFORMATION RECORD NUMBER		SIZE							
±500	0.3 0.2 0.08	0.4 0.2 0.1	0.6 0.3 0.16	±1.5	10.75	10.4	10.94	±25°	0.015 0.008 0.004	0.020 0.010 0.005	0.030 0.015 0.008	0.060 0.030 0.015	0.020	0.010 0.005	0.030 0.015 0.008	04FEB03		04FEB03		WB067014		SHT 1 OF 1							
±500±1000	0.5 0.2 0.12	0.8 0.5 0.24	0.8 0.5 0.24	±1000±1500	0.6 0.3 0.16	1.2 0.6 0.3	1.2 0.6 0.3	±25°±75°	0.025 0.012 0.006	0.040 0.025 0.012	0.040 0.025 0.012	0.060 0.030 0.015	0.010	0.010 0.002	0.060 0.030 0.015	04FEB03		04FEB03		WB067014		SHT 1 OF 1							
±1500±2000	0.8 0.6 0.2	1.6 1 0.4	1.6 1 0.4	>2000	1 0.6 0.3	1.8 1.4 0.5	1.8 1.4 0.5	>75°±100°	0.040 0.030 0.010	0.080 0.050 0.020	0.080 0.050 0.020	0.080 0.050 0.020	0.010	0.010 0.002	0.080 0.050 0.020	04FEB03		04FEB03		WB067014		SHT 1 OF 1							
		DO NOT SCALE DRAWING										MACHINED RADII = ±0.02 MAX NO SHARP CORNERS		THIRD ANGLE PROJECTION		DO NOT SCALE DRAWING		MACHINED RADII = ±0.02 MAX NO SHARP CORNERS		PROPERTY OF THE PAPER CONVERTING MACHINE COMPANY, GREEN BAY, WISCONSIN, USA THIS PRINT IS NOT TO BE COPIED OR REPRODUCED WITHOUT WRITTEN PERMISSION.		PAPER CONVERTING MACHINE CO GREEN BAY, WIS, USA		SHT 1 OF 1					
0101AC 1058083/CHANGED BORDERS		04FEB03 JRB		FOR MANUFACTURE USING METRIC DIMENSIONS										THIRD ANGLE PROJECTION		DO NOT SCALE DRAWING		MACHINED RADII = ±0.02 MAX NO SHARP CORNERS		PROPERTY OF THE PAPER CONVERTING MACHINE COMPANY, GREEN BAY, WISCONSIN, USA THIS PRINT IS NOT TO BE COPIED OR REPRODUCED WITHOUT WRITTEN PERMISSION.		PAPER CONVERTING MACHINE CO GREEN BAY, WIS, USA		SHT 1 OF 1					
VER: SHT_LOC		CHANGE NUMBER AND DESCRIPTION		VALIDITY DATE		BY		APVDO																					